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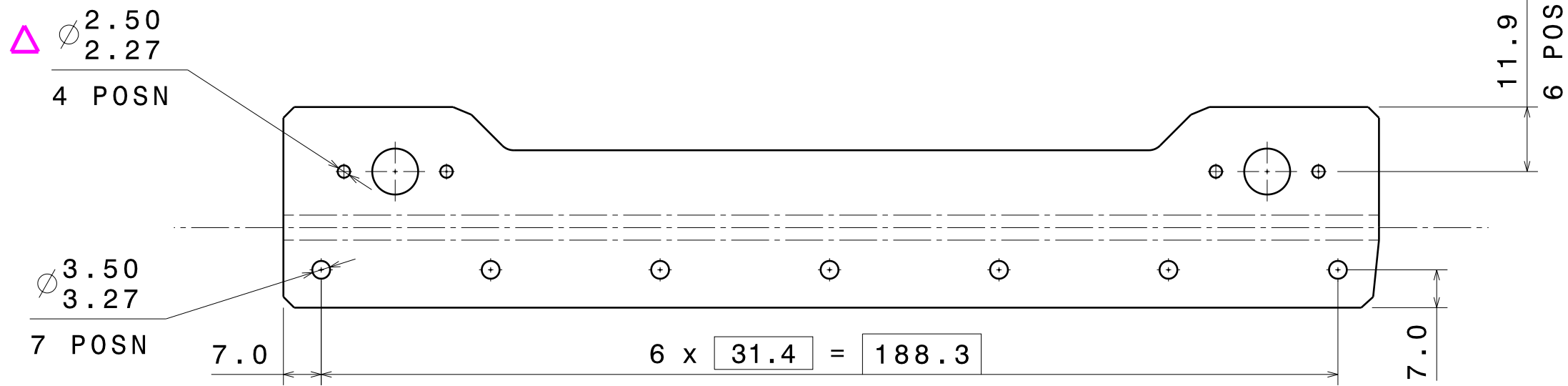
6

5

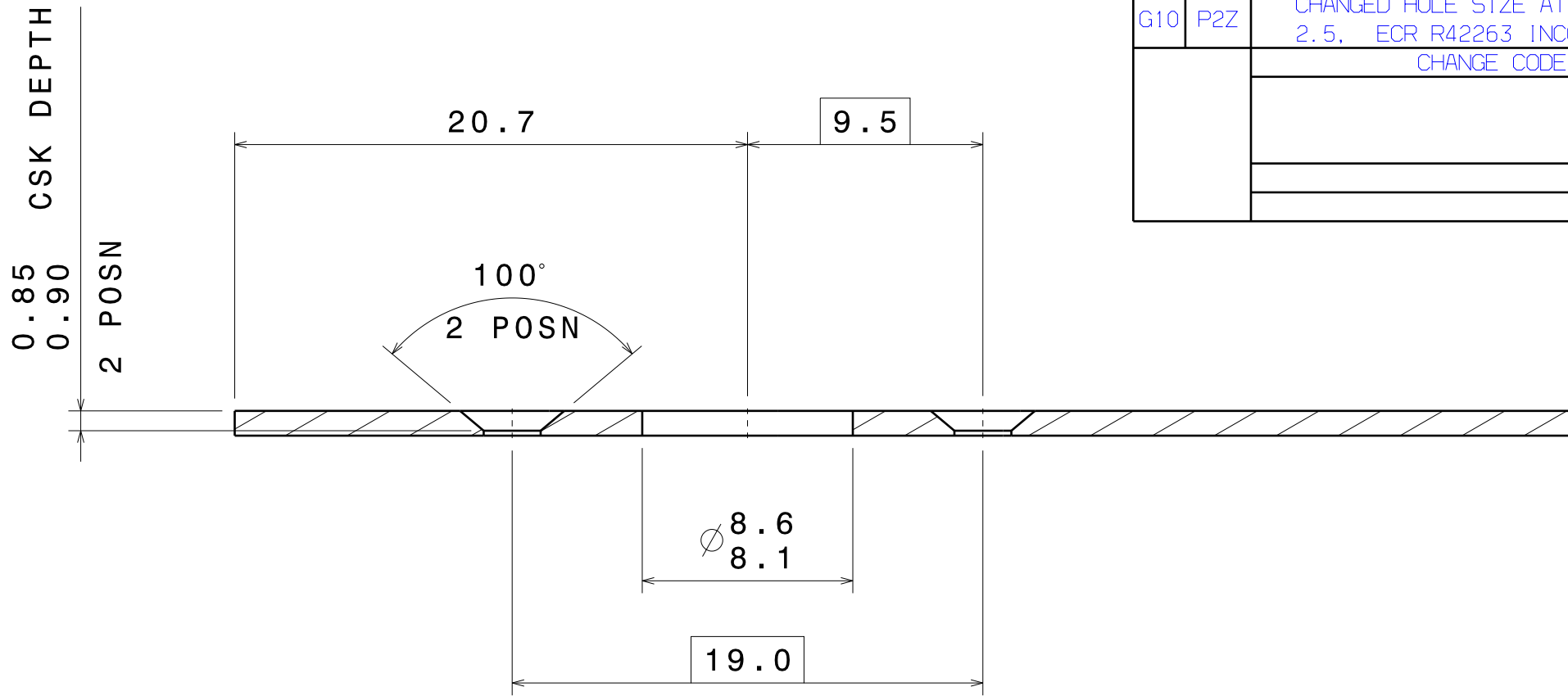
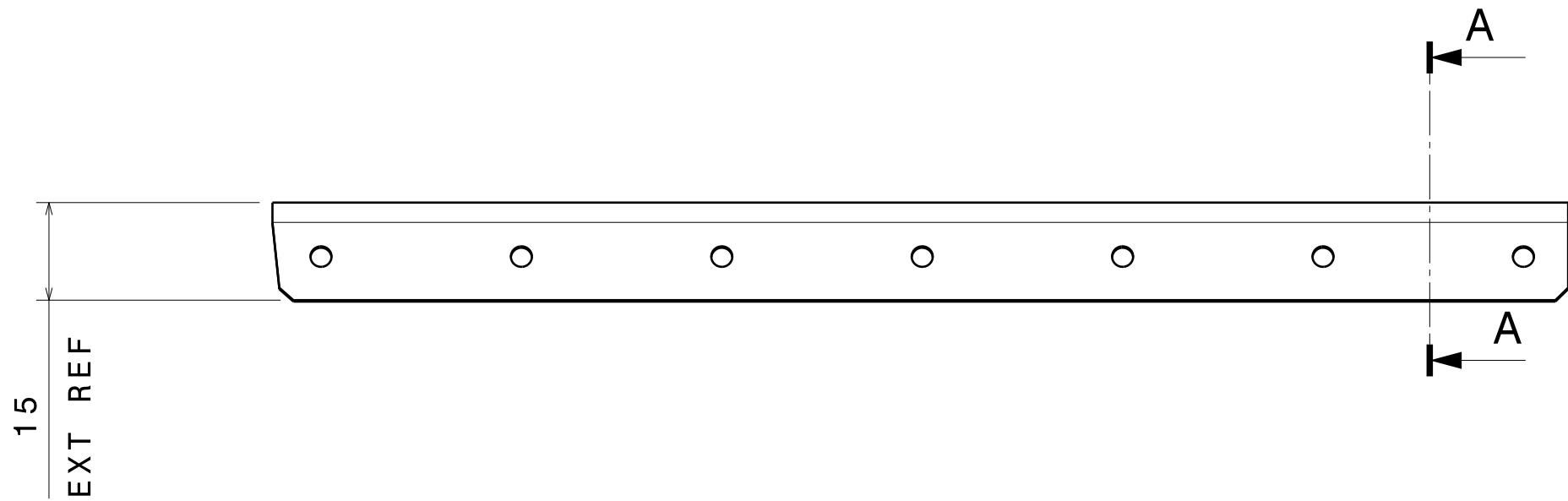
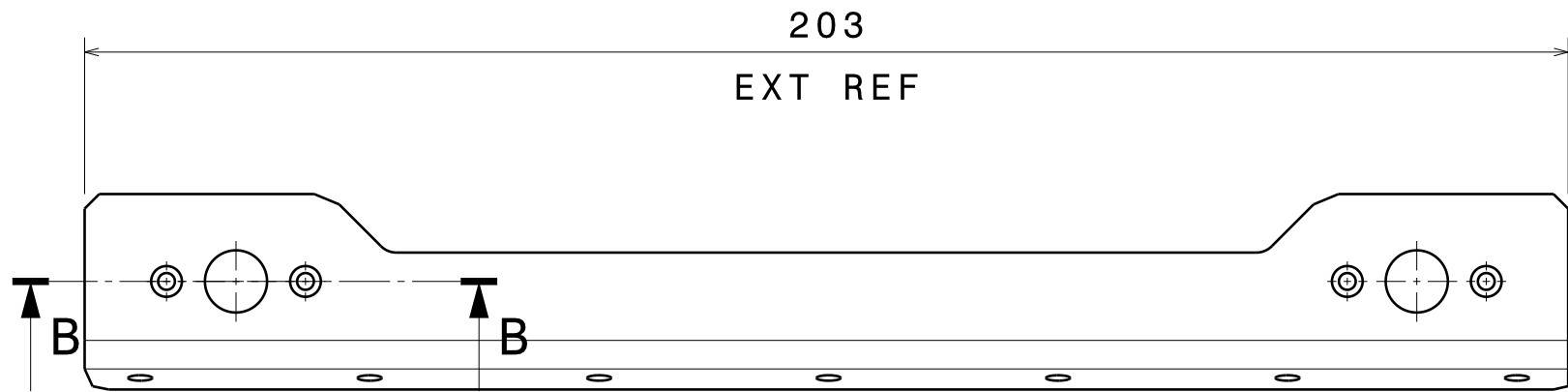
4

1

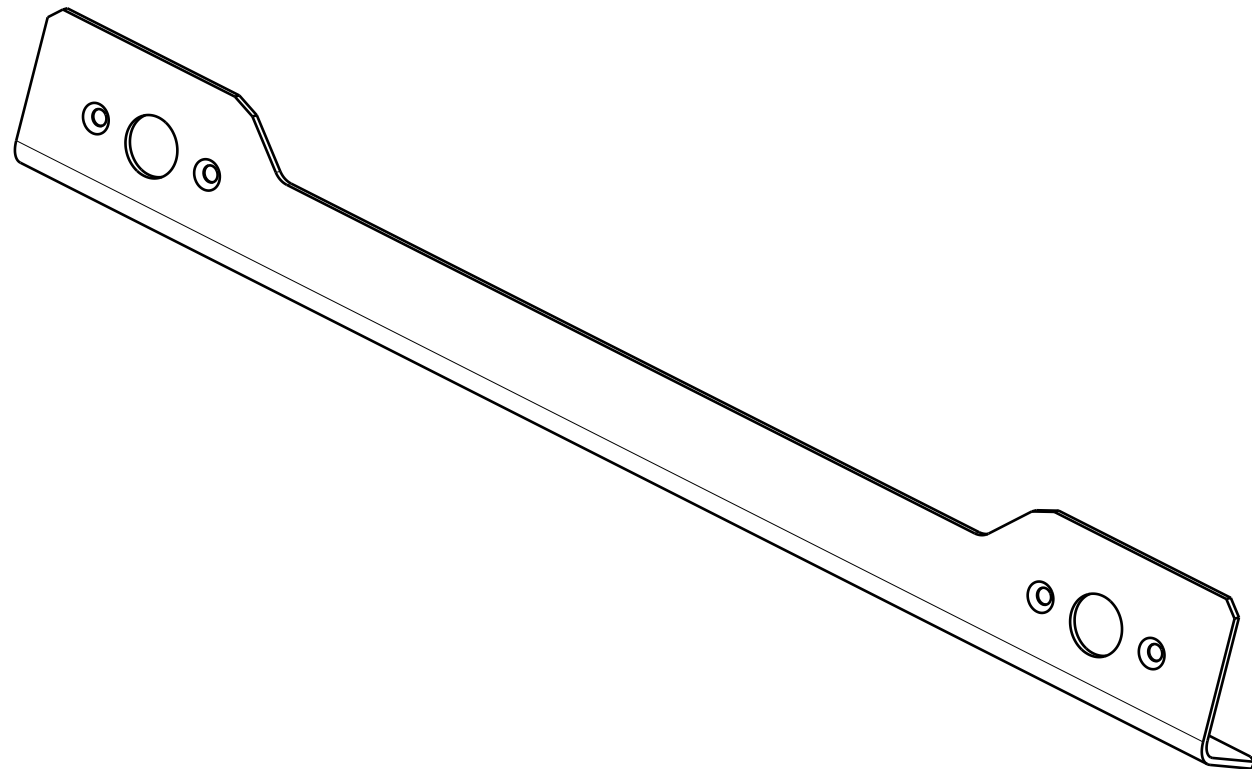
QB21938 - AS DRAWN  
QB22031 - OPP HAND



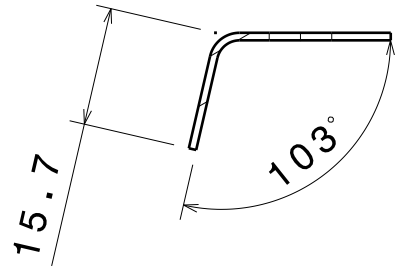
FLAT PATTERN



SECTION VIEW B-B  
TYP 2 POSN  
SCALE 4:1



ISOMETRIC VIEW  
N.T.S

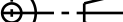



SECTION VIEW A-A

NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES:  $\varnothing 0.34$
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

PART MARK  
TO QD5016  $\otimes$  1 & 4

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	TOLERANCES ARE:				DRAWN BY	B MITCHEM	26 SEP 2014				
	DECIMALS	ANGLES			DRG CHCK	T CLARK	26 SEP 2014				
	X. ± 1.0	± 0.5 DEG			PROJ ENGR						
	.X ± 0.5				MFG ENGR						
	.XX ± 0.25				TECH APRL						
	.XXX ± -				DSGN APRL						
	SURFACE FINISH	3.2			DSGN APRL	E C BULA	26 SEP 2014				
	DO NOT SCALE DRAWING				CONTRACT NO		SCALE		1:1	WEIGHT	SHEET A OF A
							SIZE A1		CAGE CODE U0088	DRG NO QB21938/QB22031	ISS P2Z